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## PRODUCT DATA SHEET

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Supersedes All Previous Publications

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**PRODUCT NAME AND SYNONYMS: 2001 FLEECEBACK® TPO MEMBRANE**

<u>Physical Property</u>	<u>Test Method</u>	<u>Property of Unaged Sheet</u>	<u>Property After Aging<sup>1</sup> 28 Days @ 240°F</u>
Thickness of reinforced sheet over fleece, in. (mm) (tolerance is $\pm 10\%$ )	ASTM D 751	0.045 (1.14) - FB100 0.060 (1.52) - FB115	
Solar reflectance (albedo X 100), % (Min. for Energy Star approval is 65%) Emittance, IR (per LEEDS test protocols) Emittance, IR (per CRRC test protocols)	ASTM C 1549 ASTM E 408 ASTM C 1371	75 min, 87 typical (white) 65 min, 70 typical (tan) 0.92 typical 0.88 typical	
Breaking strength, lbf (kN)	ASTM D 751 Grab Method	225 (1.0) min. 400 (1.8) typical	225 (1.0) min. 400 (1.8) typical
Elongation at break of internal fabric, %	ASTM D751	25 typical	25 typical
Tearing strength, lbf (N) 8 by 8 in. specimen	ASTM D751 B Tongue Tear	55 (245) min. 130 (578) typical	55 (245) min. 130 (578) typical
Brittleness point, °F (°C)	ASTM D 2137	-40 (-40) max. -50 (-46) typical	
Ozone resistance, 100 pphm, 168 hours	ASTM D1149	No Cracks	No Cracks
Resistance to water absorption After 7 days immersion 158°F (70°C) Change in mass, %	ASTM D 471 (fleece removed, edges sealed)	4.0 max. 2.0 typical	
Resistance to microbial surface growth, rating (1 is very poor, 10 is no growth)	ASTM D 3274 2 yr S. Florida	9-10 typical	
Field seam strength, lbf/in. (kN/m) Seam tested in peel	ASTM D 1876	40 (7.0) min. 60 (10.5) typical	
Water vapor permeance, Perms	ASTM E 96	0.10 max. 0.05 typical	
Puncture resistance, lbf (kN)	FTM 101C Method 2031	250 (1.1) min. 400 (1.8) typical-FB100 450 (2.0) typical-FB115	250 (1.1) min. 400 (1.8) typical-FB100 450 (2.0) typical-FB115
Resistance to xenon-arc weathering <sup>2</sup> Xenon-Arc, 17,640 kJ/m <sup>2</sup> total radiant exposure, visual condition at 10X	ASTM G 155 0.70 W/m <sup>2</sup> 80°C B.P.T.	No cracks No loss of breaking or tearing strength	

<sup>1</sup>Aging conditions are 28 days at 240°F (116° C) equivalent to 400 days at 176°F (80°C) for breaking strength, elongation, tearing strength, ozone and puncture resistance.

<sup>2</sup>Approximately equivalent to 14,000 hours at 0.35 W/m<sup>2</sup> irradiance. B.P.T. is black panel temperature.

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